

Installation instructions:



AKRAPOVIC SLIP-ON & SLIP-ON STREET LEGAL EXHAUST SYSTEM for the HONDA CBR 1000 RR (2004)

Congratulations on purchasing an Akrapovic exhaust system. Please read these installation instructions carefully. If you have any trouble installing the system please contact your authorized dealer!

IMPORTANT INFORMATION

Exclusion of Certain Liability

1. The manufacturer, importer or dealer shall not be liable for any incidental damage including personal injury or any other damages caused by improper installation or operation of the Akrapovic exhaust system. When installing the Akrapovic exhaust system be careful that the exhaust system does not touch other parts sensitive to high temperature.
2. Akrapovic makes no representation or warranties with regard to damage caused by the improper installation, use and maintenance of the Akrapovic exhaust system. The warranty is limited to defects recognized by our technical department and to normal use, and excludes items subject to normal wear (gaskets and damping wool). The guarantee is void in case of accident, modification, improper or competition use.
3. Do not attempt to install the Akrapovic exhaust system on a motorcycle for which it was not made or tested by Akrapovic.
4. When the exhaust system gets very hot during operation, be careful not to burn yourself on the exhaust system or parts which are in direct contact with it, even when the motor is not running. Also protect other people, especially children, from the injuries mentioned above.
5. In some cases Akrapovic exhaust system kits contain chemical products (ceramic anti-seizing grease; bolt sealant). Handle with care, do not inhale or swallow. Avoid excessive contact with skin, eyes or mucous membranes. Keep out of reach of children.
6. Technical specifications of Akrapovic exhaust systems and related products subject to change without notice.

Trademarks

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Akrpovic website

Information about Akrapovic exhaust systems and related products is available on the Akrapovic website at:
<http://www.akrapovic-exhaust.com/>

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Symbols

The following symbols are used throughout these installation instructions:



! CAUTION OR WARNING



INSTALLATION TIP


INSTALLATION INSTRUCTIONS

 **BEFORE INSTALLING CHECK SCHEMATIC OF THE EXHAUST SYSTEM!**

! IF ANY ITEMS IN THE AKRAPOVIC EXHAUST SYSTEM PACKAGE ARE MISSING PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE.

! THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIC EXHAUST SYSTEM.

! THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE MOTORCYCLE TO COOL DOWN BEFORE BEGINNING INSTALLATION.

 **WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN. IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE EXHAUST SYSTEM AND/OR DAMAGE TO THE MOTORCYCLE.**

REMOVAL OF STOCK EXHAUST SYSTEM

1. put the motorcycle on a side stand, we recommend a racing stand
2. remove the passenger's and rider's seat (bolts under the seat on both sides) **(Figure 1, 2)**
3. unscrew the bolts from the fastback and remove the fastback; disconnect the electrical leads for the rear light **(Figure 3, 4, 5)**
4. remove the license plate holder and turn signal lamps **(Figure 6, 7)**
5. unscrew the bolts from the cover of the muffler outlet cap **(Figure 8, 9, 10)**
6. remove the plastic leg protector which is above the heat shield – right side of the motorcycle (viewed from the rear) and the passenger's footrest bracket **(Figure 11, 12, 13, 14)**
7. unscrew the bolts from the heat shield, the bolts from the rider's footrest bracket – do not disconnect the brake fluid tube! **(Figure 15, 16, 17)**
8. remove the cover of the servo motor (exup); disconnect and remove the cables on both sides (servo motor an exhaust valve) **(Figure 18, 19, 20, 21, 22)**
9. remove the metal clamp at the muffler link pipe – independent link pipe connection **(Figure 23, 24)**
10. unscrew the bolts from the muffler bracket and remove the muffler **(Figure 25, 26, 27)**
11. remove the metal clamp at the independent link pipe – collector connection and the independent link pipe **(Figure 28, 29)**

INSTALLATION OF THE AKRAPOVIC SLIP-ON STREET LEGAL SYSTEM

installing the independent link pipe:

1. onto the stock collector properly install the metal ring for attaching the spring **(Figure 30, 31)**
2. install the metal clamp onto the Akrapovic independent link pipe
3. slide the Akrapovic independent link pipe onto the stock collector; do not tighten the metal clamp **(Figure 32)**
4. attach the spring **(Figure 33)**
5. make sure the link pipe is not touching the frame and other parts

installing the muffler:

1. correctly position the carbon-fiber clamp and slide it onto the muffler. **WARNING:** open the clamp to slightly wider than the diameter of the outer sleeve of the muffler – do not scrape it along the muffler outer sleeve! Do not fully tighten the bolts of the clamp.
2. position the muffler correctly and slide it onto the outlet side of the link pipe **(Figure 34)**
3. position and attach the springs **(Figure 35)**
4. tighten the carbon-fiber clamp onto the stock chassis hanging bracket on the frame (both sides of the motorcycle **(Figure 36, 37)**)
5. tighten the metal clamp at the independent link pipe – stock collector connection **(Figure 38)**
6. tighten the bolts of the carbon-fiber clamp **(Figure 39)**
7. reattach the stock heat shield **(Figure 40, 41)**
8. reattach the rider's and passengers footrest bracket **(Figure 42, 43)**
9. make sure the muffler is not touching other parts of the motorcycle
10. reattach the license plate holder and turn signal lamps **(Figure 44, 45)**
11. reattach the bolt from the cover of the muffler outlet cap; use the Akrapovic alu distance washer **(Figure 46, 47, 48)**
12. reconnect the electrical leads for the rear light and reattach the fastback and both seats **(Figure 49, 50)**

final installation:

1. tighten the bolts on all of the brackets and clamps to which the exhaust system and the other dismantled parts of the motorcycle are attached
2. clean grease spots:
 - a. muffler – titanium outer sleeve: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent)
 - b. muffler – carbon-fiber outer sleeve: use a soft dry cloth
 - c. titanium link pipes: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent)
 - d. stainless steel independent link pipe: use a soft cloth sprayed with a contact cleaner, then wipe with a soft dry cloth

Cleaning will prevent spots from burning onto the surface. Do not use aggressive chemical cleaners, because they can damage the sticker.

3. position of the installed Akrapovic Slip-on exhaust system (**Figure 51**)

Check the operation of the brakes and suspension. Make sure all the bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts repeat the adjustment of the exhaust system or contact your authorized dealer.

! IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION.

! DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION.

MAINTENANCE OF THE AKRAPOVIC EXHAUST SYSTEM

1. Clean the titanium muffler outer sleeve with a multi-purpose spray lubricant (WD-40 or equivalent) and carbon fiber outer sleeve with soft and dry cloth. Do not use aggressive chemical cleaners, because they can damage the sticker. A change in the color of the exhaust system is normal due to the high temperatures.
2. The wearing out of the muffler silencing material depends on the type of the motor and riding style. Contact your dealer/serviceman if visible changes appear on muffler's outer sleeve or the noise level is increased.
3. Periodically ensure that all the bolts and springs are sufficiently tight.

Photos:



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6



Figure 7

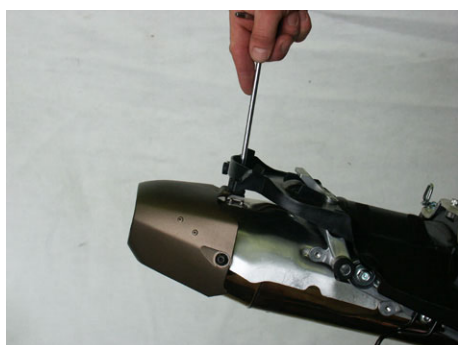


Figure 8



Figure 9



Figure 10



Figure 11



Figure 12



Figure 13



Figure 14

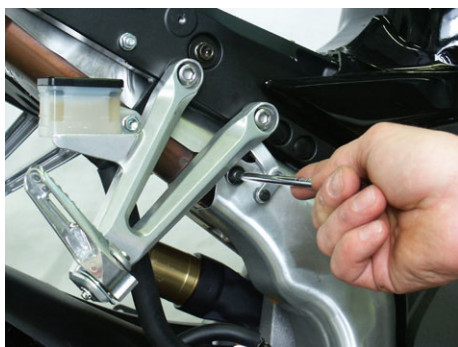


Figure 15

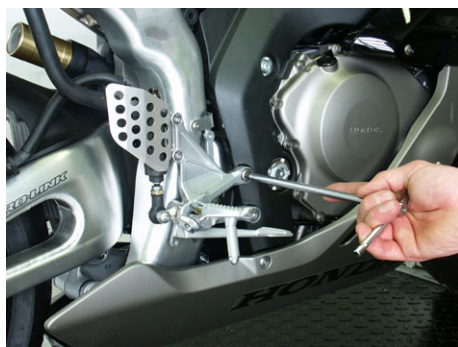


Figure 16



Figure 17



Figure 18



Figure 19



Figure 20

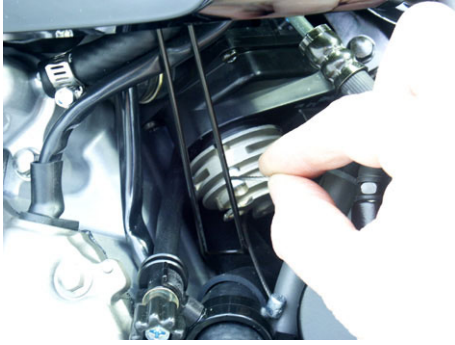


Figure 21

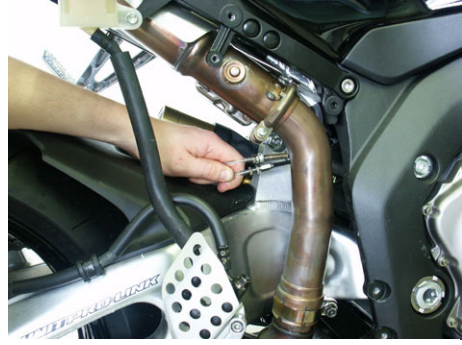


Figure 22

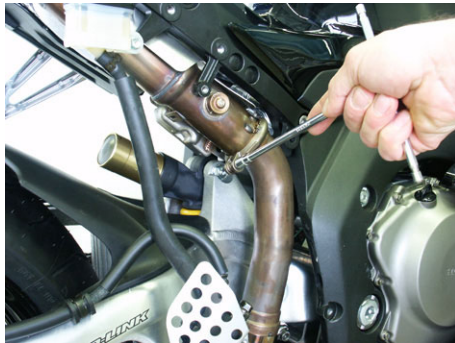


Figure 23

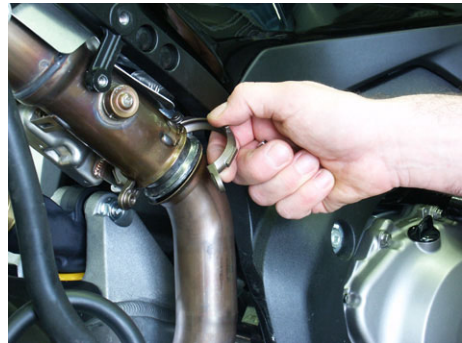


Figure 24



Figure 25



Figure 26



Figure 27



Figure 28



Figure 29



Figure 30



Figure 31



Figure 32



Figure 33



Figure 34



Figure 35

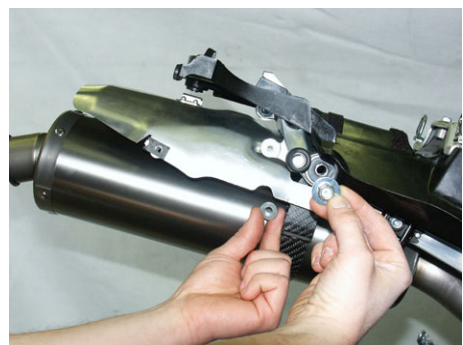


Figure 36



Figure 37



Figure 38



Figure 39



Figure 40



Figure 41

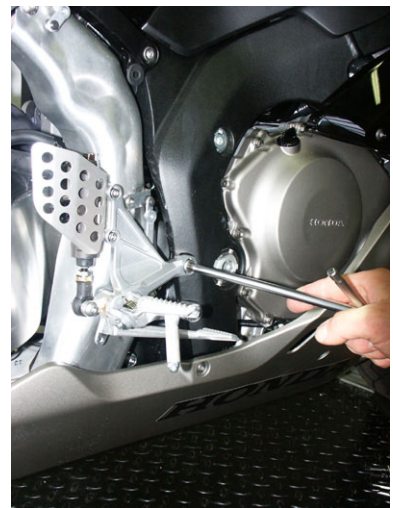


Figure 42

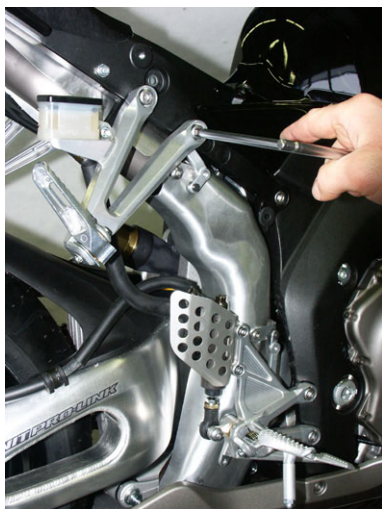


Figure 43



Figure 44

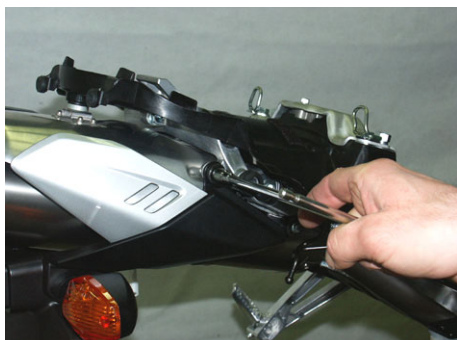


Figure 45

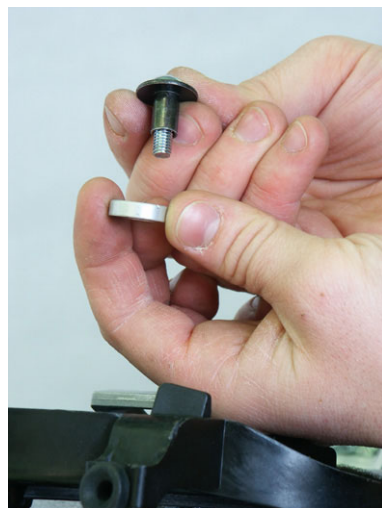


Figure 46



Figure 47



Figure 48



Figure 49



Figure 50



HONDA CBR 1000 RR Homologated/Slip-on exhaust system, model year: 2004

Product code: 102843 (S-H10SO3T-HTC)
102845 (S-H10SO3T-HTT)

