



## Installation instructions

Akrapovič Exhaust Systems:  
**Slip-On**  
for the  
**VW SCIROCCO 2.0TSI R**





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**Congratulations on purchasing an Akrapovič exhaust system. Please read the entire installation manual prior to undertaking any activities related to installation of your new Akrapovič exhaust system. In case you do not fully understand the manual or any of its parts, please contact your authorized dealer!**

**This product should be installed by someone with sufficient knowledge of exhaust systems and their installation, and appropriate hand or power tools. If you are not qualified for this work, please utilize a certified mechanic for installation. By installing Your Akrapovič exhaust system, you indicate that you have read the installation manual in its entirety and you agree with the terms stated herein.**

**It is your responsibility to follow all installation instruction guidelines supplied with the Akrapovič exhaust system and undertake all necessary safety precautions. Akrapovič d.d. assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.**

## **IMPORTANT INFORMATION**

### **Exclusion of Certain Liability**

1. The manufacturer, importer or dealer shall not be liable for any incidental damage including personal injury or any other damages caused by improper installation or operation of the Akrapovič exhaust system. When installing the Akrapovič exhaust system be careful that the exhaust system does not touch other parts sensitive to high temperature.
2. Akrapovič makes no representation or warranties with regard to damage caused by the improper installation, use and maintenance of the Akrapovič exhaust system. The warranty is limited to defects recognized by our technical department and due to normal use, and excludes items subject to normal wear (gaskets and damping wool). The guarantee is void in case of accident, modification, improper or competition use.
3. Do not attempt to install the Akrapovič exhaust system on a vehicle model for which it was not made or tested by Akrapovič.
4. When the exhaust system gets very hot during operation, be careful not to burn yourself on the exhaust system or parts which are in direct contact with it, even when the engine is not running. Also protect other people, especially children, from the injuries mentioned above.

1. In some cases Akrapovič exhaust system kits contain chemical products (ceramic anti-seizing grease; bolt sealant). Handle with care, do not inhale or swallow. Avoid excessive contact with skin, eyes or mucous membranes. Keep out of reach of children.
2. Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.
3. Before removing the original exhaust system from your vehicle, please compare the parts you received with the list of materials provided in the installation manual in order to assure that you have all the parts necessary for the installation of your new Akrapovič exhaust system.
4. Although this manual consists of instructions for installation in written form, as well as photographs and pictures representing individual steps of the installation, please note that the photographs and pictures are symbolic and are intended for representation of general overview only. The photographs and pictures contained herein should serve as a guideline only and actual installation of the exhaust system may not correspond with the photographs and pictures entirely.
5. The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

### **Trademarks**

The Akrapovič Exhaust System Technology logo is a registered trademark of Akrapovič d.d.

### **Akrapovič website**

Information about Akrapovič exhaust systems and related products is available on the Akrapovič website at:

**<http://www.akrapovic.com/>**

### **Copyright**

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## Symbols

The following symbols are used throughout these installation instructions:



**TOOLS REQUIRED**



**TIGHTENING TORQUE**



**INSTALLATION TIP**



**CAUTION OR WARNING**



**USE BOLT SEALANT;** Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts. **WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of the reach of children.**



**USE ANTI-SEIZE LEAD-FREE COPPER PASTE** (black tube); Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.**



**USE ANTI-SEIZING GREASE** (white tube); Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.**



T-handle swiveling 13 mm wrench  
Cutting nippers  
Angle grinder, jig saw or equivalent



**BEFORE INSTALLING, CHECK THE SCHEMATIC OF THE EXHAUST SYSTEM!**



**IF ANY ITEMS IN THE AKRAPOVIČ EXHAUST SYSTEM PACKAGE ARE MISSING, PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE.**



**THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIČ EXHAUST SYSTEM.**



**THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION.**



**WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN. IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE EXHAUST SYSTEM AND/OR DAMAGE TO THE VEHICLE.**

## REMOVAL OF ORIGINAL EXHAUST SYSTEM:

Put the vehicle onto a car lift.

! **WARNING:** make sure, that car lifting is safely and correctly done or you risk vehicle damage, injury or even death!

1. Mark the original muffler's inlet pipe exactly at the middle set of the impressed dots, as shown in figure (Figure 1).

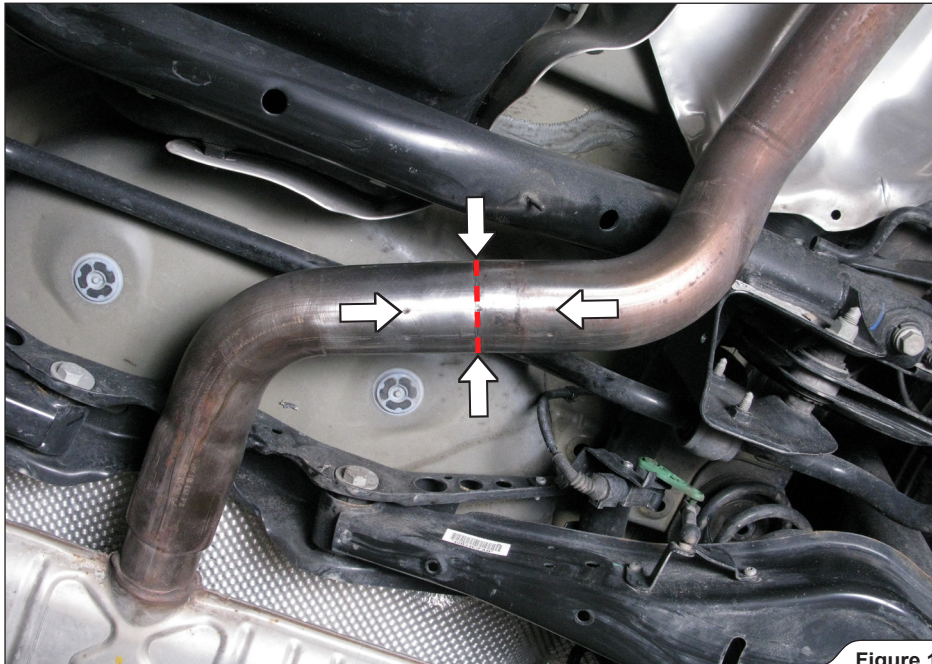
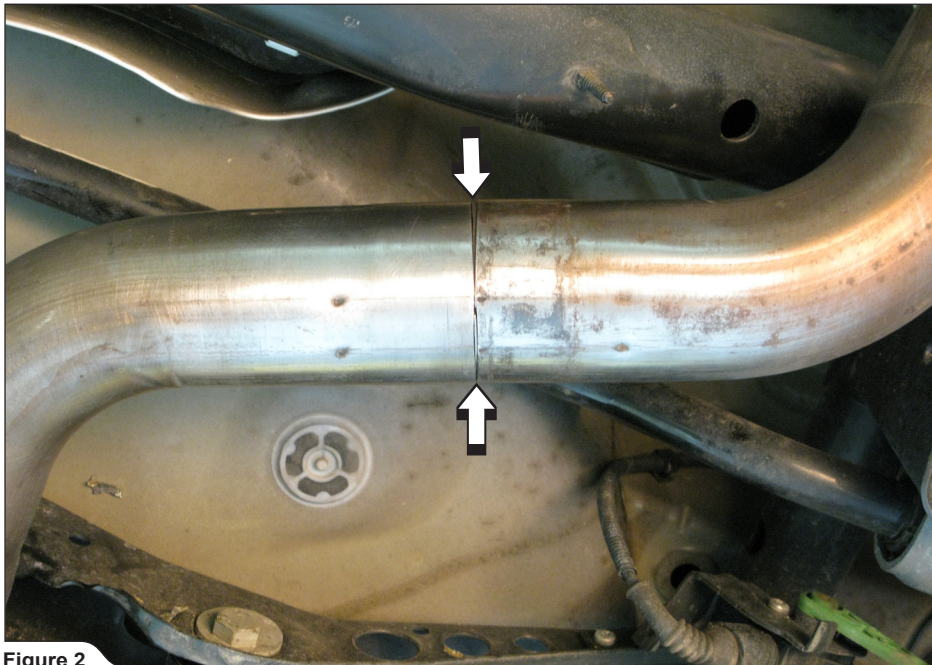


Figure 1



2. Cut the muffler's inlet pipes with angle grinder, jig saw or equivalent (**Figure 2**).

**!** **WARNING:** make sure, that you don't injure yourself or damage any part of the vehicle during cutting process! Use personal protection equipment!



**Figure 2**

3. Carefully pull the vacuum hose off the vacuum actuator (**Figure 3**).

**!** **WARNING:** make sure, not to injure yourself or damage any part of the vehicle during this process!



**Figure 3**

4. Pull the rubber bracket off the muffler's bracket on the left side of the vehicle (**Figure 4**).

! **WARNING:** make sure, that you support the original muffler during this process or you could injure yourself or damage the vehicle!

✂ **INSTALLATION TIP:** for easier dismounting, lubricate the original rubber bracket.



Figure 4

5. Unscrew the original rubber bracket on the right side of the vehicle and remove the muffler off the vehicle (**Figure 5**).

! **WARNING:** make sure, that you support the original muffler during this process or you could injure yourself or damage the vehicle!

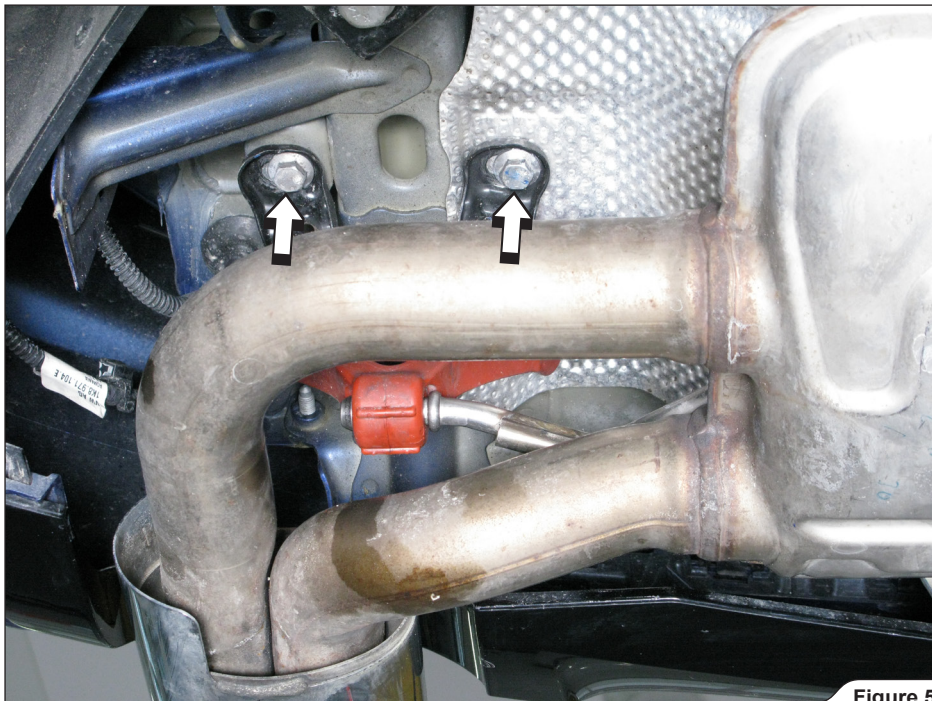


Figure 5

## **INSTALLATION OF THE AKRAPOVIČ EXHAUST SYSTEM:**

1. Attach the original rubber bracket onto the right Akrapovič muffler's bracket, as shown in figure (Figure 6).

**✚ INSTALLATION TIP:** for easier mounting, lubricate the stock rubber bracket.



Figure 6

2. Slide the Akrapovič double clamp onto the muffler's inlet pipe, as shown (Figure 7).

! **WARNING:** use anti-seize copper paste on clamps' bolt and nut threads!



Figure 7

3. Install the plastic plug (supplied in the Akrapovic installation kit) into the vacuum actuator hose. Secure the hose, as shown, using tie wrap; cut away excess of the tie (Figure 8).
- !** **WARNING:** make sure that vacuum tube is secured in such way, that it does not touch any hot or moving parts of the vehicle!

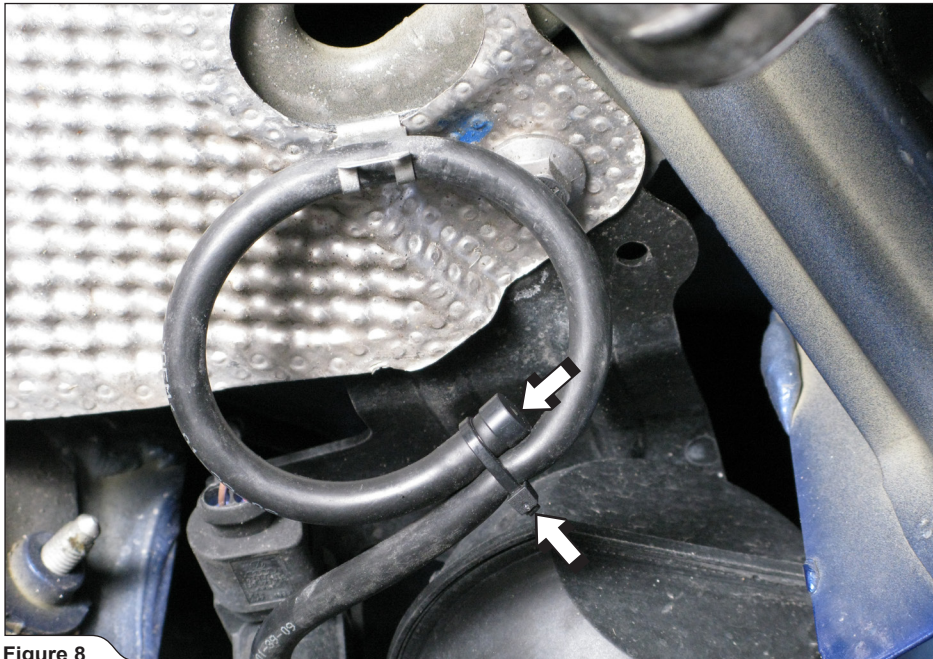
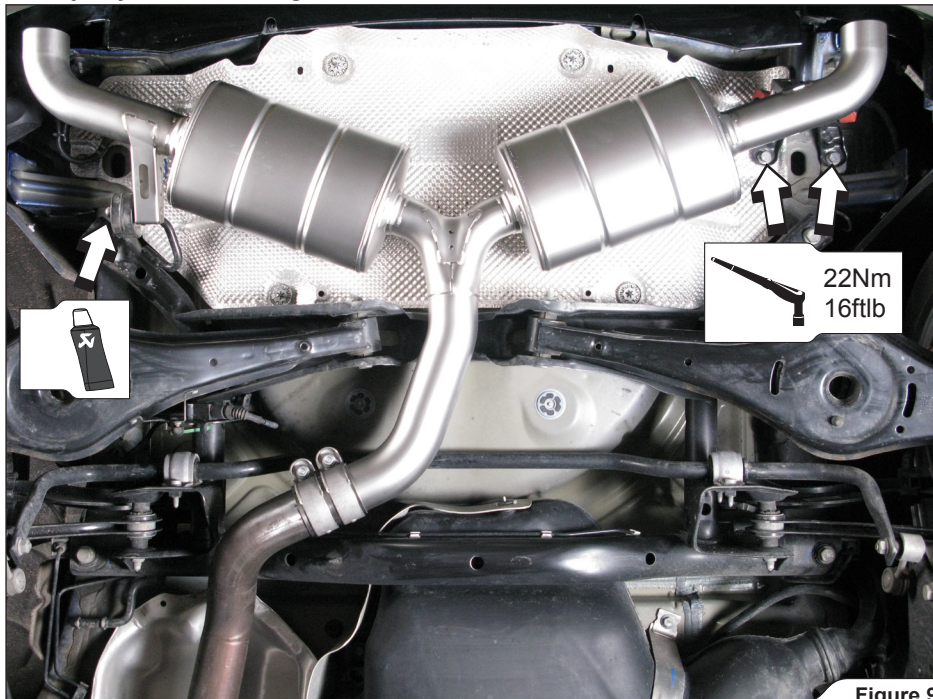


Figure 8

4. Hang the muffler on the left rubber bracket, center the muffler in respect to the rear bumper's tail pipe outlets and tighten the right rubber bracket onto the chassis (**Figure 9**).

**✂** **INSTALLATION TIP:** for easier mounting, lubricate the left rubber bracket.

**!** **WARNING:** make sure, that you support the muffler during this process or you could injure yourself or damage the vehicle!



**Figure 9**



5. Push the Akrapovič muffler pipe and original middle pipe together, center the double clamp on the middle of the pipe joint and tighten the clamp's bolts to the specified torque (**Figure 10**).

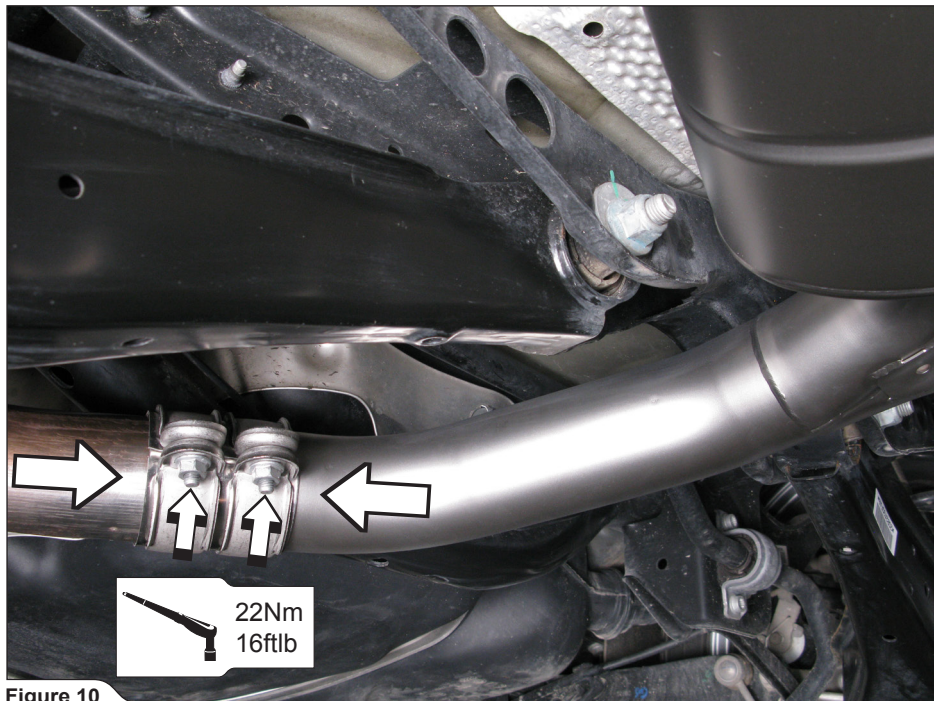


Figure 10

6. Untighten the original double clamp at the middle pipe - front pipe joint and adjust the middle pipe in the axial direction so, the marked clearances at the Akrapovič muffler are sufficient (Figure 11, 12, 13).

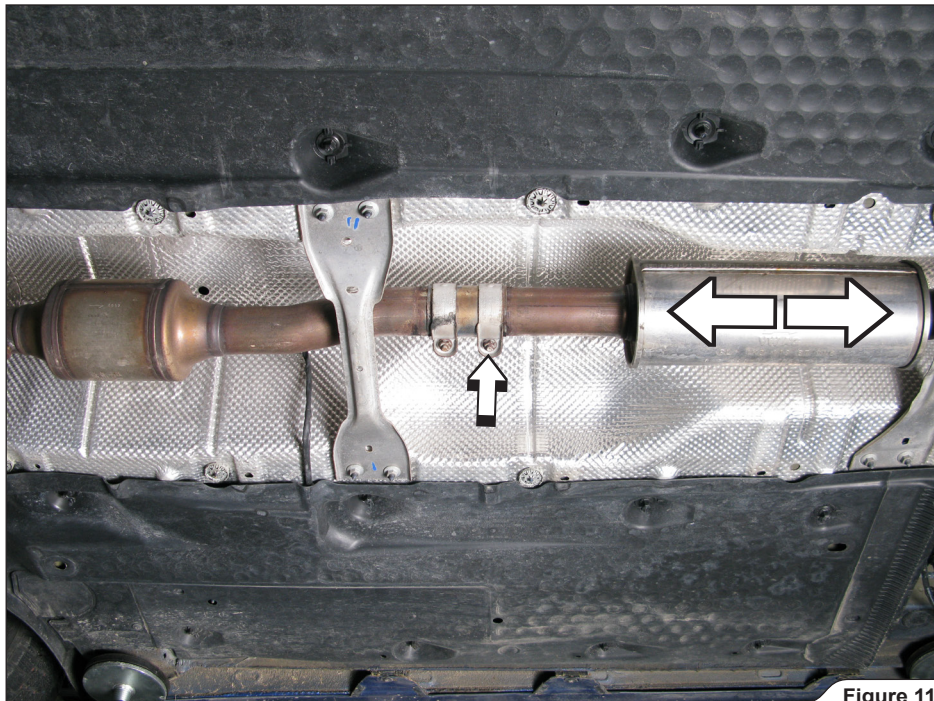


Figure 11

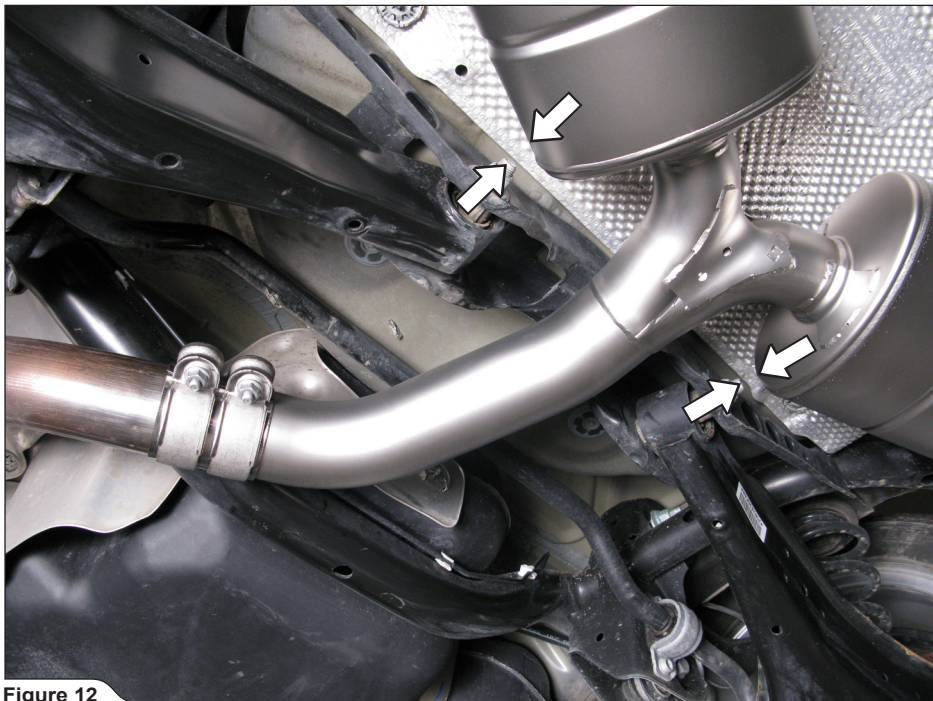
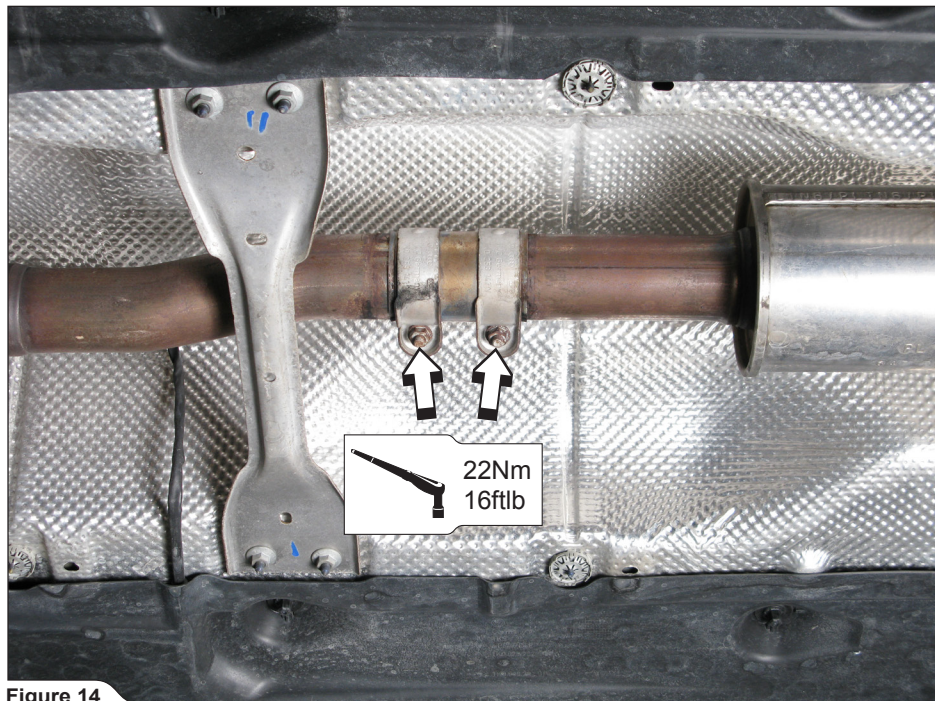


Figure 12



Figure 13

7. Retighten the original double clamp to the specified torque (**Figure 14**).



**Figure 14**

8. Assemble the clamps and spherical rings onto the tail pipes, as shown (Figure 15).

**!** **WARNING:** use anti-seize copper paste on clamp bolt threads!



Figure 15

9. Slide the tail-pipes onto the muffler outlets. Rotate and center them in respect to rear bumper and according to your personal taste (Figure 16, 17).

! **CAUTION:** in case the tail pipes can't be centered in respect to the bumper's outlets, repeat the adjustment of original middle pipe - front pipe joint (Figure 11, 12, 13).



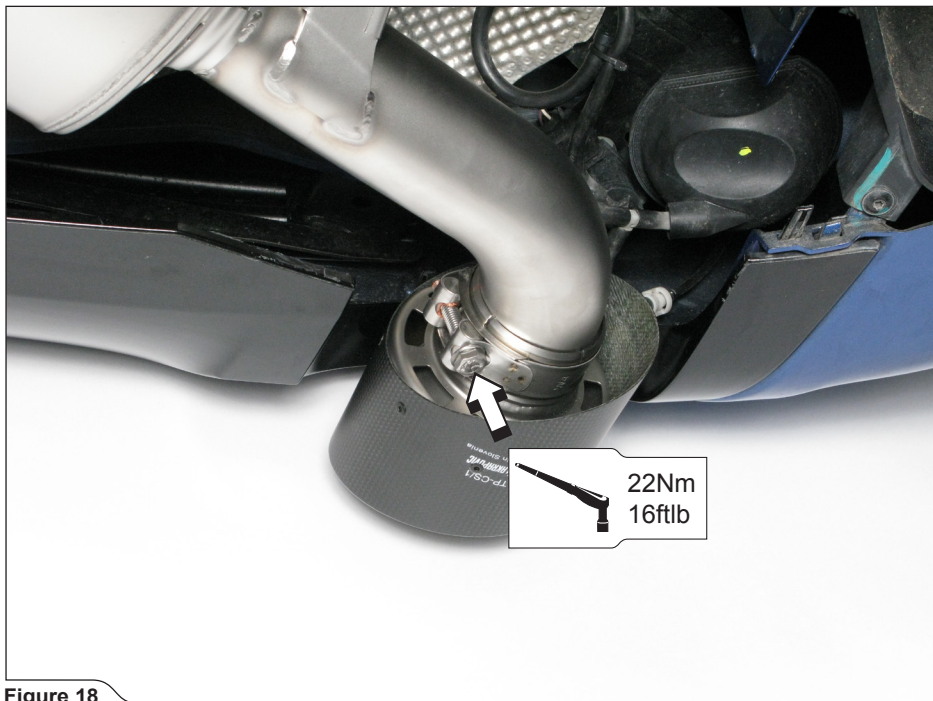
Figure 16



Figure 17



10. Tighten tail pipe clamps to the specified torque on both sides of the vehicle (**Figure 18**).



**Figure 18**

## Final installation:

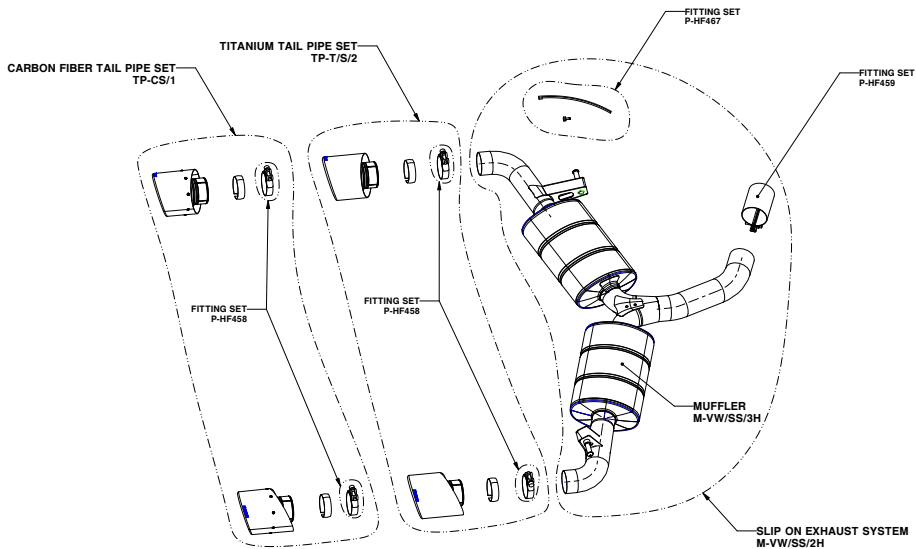
- ! **WARNING: check vehicle manufacturer manual for tightening torques (for dismounted stock parts)!**
- ! **WARNING: make sure all the nuts and bolts are sufficiently tightened. In case the exhaust system touches the cowl or other parts, repeat the adjustment of the exhaust system or contact your authorized dealer.**

## **MAINTENANCE OF THE AKRAPOVIČ EXHAUST SYSTEM:**

1. Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40 or equivalent), carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. A change in the color of the exhaust system is normal due to high temperatures.
2. Periodically make sure all the bolts and springs are sufficiently tight.

- ! **WARNING: clean all exhaust components before the first start of the engine or the stains will burn onto the surfaces!**
- ! **IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION.**
- ! **DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION.**
- ! **DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIČ EXHAUST SYSTEMS.**

## VW SCIROCCO R, Slip-On exhaust system, Street legal



[www.akrapovic.com](http://www.akrapovic.com)

